

Date: Thursday, 22/11/2007 12:57:21 PM
 User: Linda Lacelle

Process Sheet

SB 07/11/27
 Split

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : REWORK
 Job Number : 35962 3
 Estimate Number : 10804
 P.O. Number :
 This Issue : 22/11/2007 S.O. No. :
 Prsht Rev. : NC
 First Issue : 1/1 Type : SMALL/MED FAB
 Previous Run : 35961
 Part Number : D2807041
 Drawing Number : ECN 1019
 Project Number :
 Drawing Revision :
 Material :
 Due Date : 29/11/2007 Qty: 50 Um: Each
 Written By :
 Checked & Approved By :
 Comment :

12
~~43~~ + 6

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 REMOVE FROM STOCK:
 b 333774
 D2807 B 333941

SB 07/11/27

2.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
 ADD D3671-1 PLACARD B 35613
 TO D2807 (BECOMES D2807-041)
 PER DRWG D2807-041

SB 07/11/27 (12)

3.0 D2807 Gas Spring (Support Prop)



Comment: Qty.: 1.0000 Each(s)/Unit Total: 50.0000 Each(s)
 Gas Spring (Support Prop) 333941

SB 07/11/27 (12)

4.0 D36711 PLACARD



Comment: Qty.: 1.0000 Each(s)/Unit Total: 50.0000 Each(s)
 PLACARD 35613

SB 07/11/27 (12)

5.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 07/11/27 (12)

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: REWORK

Job Number: 35962

Job Number:

Part Number: D2807041



Seq. #:

Machine Or Operation:

6.0

PACKAGING 1

Description :

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
RESTOCK USING NEW B/N



Job Completion



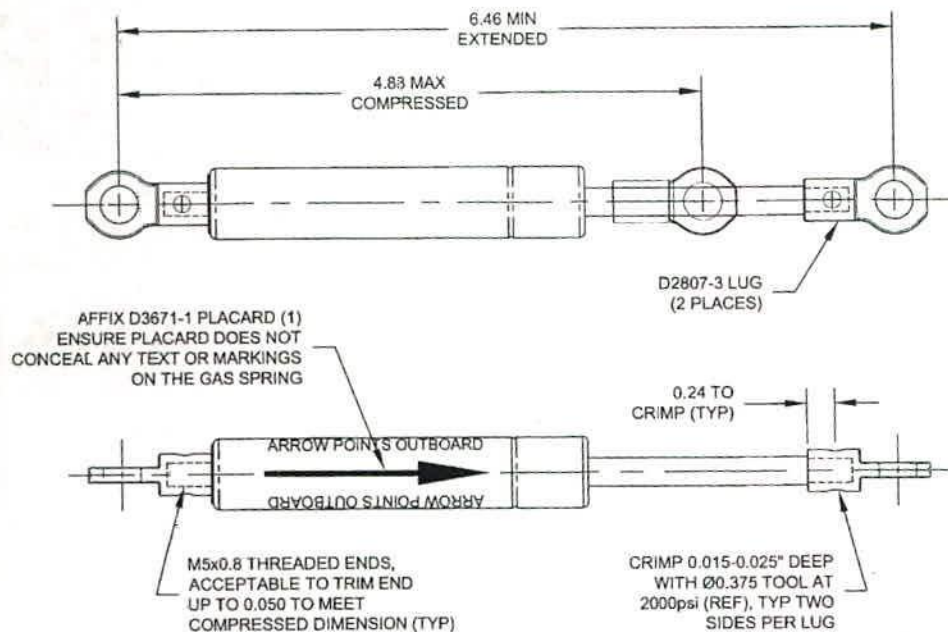
ST48

12/11/28

(12)

12/11/28

QC 21 - 07.11.28



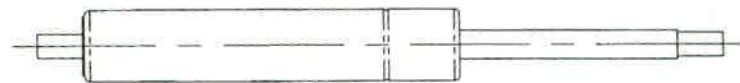
D2807-041 GAS SPRING ASSEMBLY

NOTES:

- 1) MATERIAL: NONE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.179 lbs

D2807-041 GAS SPRING ASSEMBLY PARTS LIST

QTY	PART NUMBER	DESCRIPTION
-041		
X	D2807-041	GAS SPRING ASSEMBLY
1	D2807-1	GAS SPRING
2	D2807-3	LUG
1	D3671-1	PLACARD



D2807-1 GAS SPRING

NOTES:

- 1) MATERIAL: NONE - SEE NOTE #8
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.147 lbs
- 8) SPECIFICATION: SS GAS SPRING

ACCEPTABLE LOAD RANGE IS 25 lb MIN TO 45 lb MAX
M5x0.8 THREADS

POSSIBLE SUPPLIER: ArvinMeritor Motion Control Systems, Leicester, UK

P/N: SXF6S6050080S6L-115N

(REF: 80mm LONG CYLINDER, 50mm STROKE,
115N LOAD)

RELEASED
07.11.06

D	ADDED D3671-1 PLACARD ADDED -041 ASSEMBLY UPDATED DWG	DC	07.09.27
C	CHANGE SPRING TO SS, ADD -3 LUG	CP	05.05.25
B	ADD FINISH	CP	05.03.16
A	NEW ISSUE	DS	00.11.03
REV	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	07.09.27		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. REV. D
D2807 SHEET 1 OF 2
TITLE SCALE
GAS SPRING 1:1

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